Operation

- Intended for use with 3-Phase, 50/60Hz
- Accepts 208-600VAC ±10%
- Short Circuit (RMS, Symmetrical)
- Stand-Alone Overload Unit - 200 KAIC, 600V Max.
- Standard Starter - See UL label on panel
- Combination Starter - See UL label on panel
- Ambient Operating Temperature = -20°C to 60°C
- Ambient Storage Temperature = -40°C to 85°C

**DANGER**

- Ensure that all connections are properly torqued and enclosure is closed prior to applying power to the device.
- Ensure all mechanical equipment operated by the starter is clear for safe operation in case of starter activation.
- When in AUTO mode, starter may be activated remotely by the control system.

**Safety Instructions**

- DANGER
  - Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury. This signal word is to be limited to the most extreme situations.
- WARNING
  - Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.
- CAUTION
  - Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.
- CAUTION
  - As with all electrical products, read manual thoroughly. Only qualified, expert personnel should perform maintenance and installation. Contact the nearest authorized service facility for examination, repair, or adjustment. Do not disassemble or repair unit unless described in this manual; death or injury to electrical shock or fire hazard may result. Specifications and manual data subject to change. Consult factory for additional information.

Setting Adjustments

**Overload**
Set the overload dial to the SFA amperage value listed on the motor nameplate. If no amperage value for SFA is provided, set the overload dial to the FLA listed on the motor nameplate.

**Underload**
For submersible motor applications, it is suggested that the dial be set to 70% to protect against dry-run condition.

**I/O Descriptions**

<table>
<thead>
<tr>
<th>TERMINAL</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>T- / T1 / T+</td>
<td>Run-Timer Input - Connections for optional 1/2-12hr run timer. (Not applicable for S1P and S2, NEMA 1 SSPs. NEMA 3R versions may be used in NEMA 1 applications)</td>
</tr>
<tr>
<td>D3 / D4 / D5</td>
<td>Pilot Device Input - Connections for a 3-position (HOA) switch for motor control. (Wired from manufacturer on N3R enclosed units)</td>
</tr>
<tr>
<td>D1 / D2</td>
<td>Dry Auto Input - When closed, the starter will run in Auto Mode. (N.O. dry contact or transistorized input)</td>
</tr>
<tr>
<td>O1 / O2</td>
<td>Fault Relay Output - Normally open relay contacts that closes in the event of a fault condition. 120VAC, 0.6A</td>
</tr>
<tr>
<td>C- / C+</td>
<td>Contactor Output - Provides a 24V output to close the contactor when the motor starter is commanded in either HAND or AUTO mode. Once the contactor is closed, the output drops to 2-4V to maintain contactor closure while optimizing efficiency. Only for use with FCS contactor with 24VAC coil (24V, 0.875A Max).</td>
</tr>
</tbody>
</table>

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Installation & Operation Guide

This manual is available for download at www.franklin-controls.com

Precautions

To prevent injury and property damage, follow these instructions. Failure to adhere to installation/operation procedures and all applicable codes may result in hazards as indicated by warning codes outlined below:

**DANGER**

- Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury. This signal word is to be limited to the most extreme situations.

**WARNING**

- Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

**CAUTION**

- Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

This symbol alerts the user to the presence of “dangerous voltage” inside the product that might cause harm or electrical shock.

**Submersible pumps can develop very high pressure in some situations. Always use a properly selected and installed pressure relief valve to prevent damage and injury from over-pressurization of pipes and tanks.**
Installation

**DANGER**

HAZARDOUS VOLTAGE
- Disconnect and lock out all power before installing or servicing equipment.
- This equipment may require locking out multiple power sources prior to service.
- Install and wire in accordance with all applicable local & national electrical and construction codes.

FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN DEATH OR SERIOUS INJURY

Mounting
Mount the starter on a vertical surface, with the line terminals facing up.

CE compliant Installations
To conformed to the EMC directive a ferrite core is required on the input of the starter module. Consult the factory for the recommended part number.

For a CE compliant installation, all electrical connections must be made by a qualified electrical technician.

**WARNING**

- To maintain overcurrent and short-circuit protection, the manufacturer’s instructions for selecting current elements and setting the instantaneous-trip circuit breaker must be followed.
- Tripping of the instantaneous-trip circuit breaker is an indication that a fault current has been interrupted. Current-carrying components of the magnetic motor controller should be examined and replaced if damaged to reduce the risk of fire or electric shock.
- Do not locate starter in an environment subject to flammable gases, dusts or materials. Contact arcing can induce explosion or fire.
- Locate starter in a location appropriate to enclosure ratings and electrical and construction codes. (e.g. NEMA 1 should only be located in a dry, protected environment).
- Do not allow any metal shavings or debris from installation to enter enclosure.

Wiring
Wire main power input and motor leads to the appropriate terminals tightened to the specified torques indicated in the Torque Table below. Use only copper conductors rated at least 60°C for applications less than 100A and at least 75°C ≥ 100A. Maintain proper clearances and verify that no possibility of an electrical short exists between the power conductors or enclosure. Ensure that wires are not under stress and all insulation is intact.

Low Voltage Wiring
Automation system control wiring should be run in a separate conduit. The control terminals accept 26~14AWG wire torqued to 3.5 lb-in.

Torque Table

<table>
<thead>
<tr>
<th>Starter</th>
<th>Input (lb-in)</th>
<th>Output (lb-in)</th>
</tr>
</thead>
<tbody>
<tr>
<td>SSP1-S1P-32</td>
<td>10.6</td>
<td>20</td>
</tr>
<tr>
<td>SSP1-S2-50</td>
<td>10.6</td>
<td>35</td>
</tr>
</tbody>
</table>

Program Switches

**Phase Unbalance**

<table>
<thead>
<tr>
<th>SWITCH 1 Default = Position 1</th>
<th>Phase Unbalance</th>
</tr>
</thead>
<tbody>
<tr>
<td>(Position 1) - Trips in the event of a phase loss or if any 1 phase deviates by more than 25% from average. (Position 2) - Trips in the event of a phase loss of if any 1 phase deviates by more than 80% of average.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>SWITCH 2 Default = Position 2</th>
<th>Power Fail Modes</th>
</tr>
</thead>
<tbody>
<tr>
<td>(Position 1) - In the event of a power failure, the starter will trip to OFF mode. (Position 2) - In the event of a power failure, the starter will return the last mode it was in (Hand, Off, or Auto) within 10 seconds.</td>
<td></td>
</tr>
</tbody>
</table>

Electronic Overload Operation

When a fault trip occurs, the fault LED will illuminate. The type of fault will be indicated by flashing a combination of the HAND/OFF/AUTO/RUN/FAULT LEDS as indicated in the table below.

<table>
<thead>
<tr>
<th>FAULT</th>
<th>FLASHING LED</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cycle Fault</td>
<td>NONE</td>
</tr>
<tr>
<td>Hardware Fault</td>
<td>RUN &amp; FAULT LEDs</td>
</tr>
<tr>
<td>Locked Rotor</td>
<td>OFF LED</td>
</tr>
<tr>
<td>Max Start Time</td>
<td>OFF &amp; AUTO LEDs</td>
</tr>
<tr>
<td>No Current Fault</td>
<td>HAND LED</td>
</tr>
<tr>
<td>Stall</td>
<td>HAND &amp; AUTO LEDs</td>
</tr>
<tr>
<td>Overload</td>
<td>HAND &amp; OFF LEDs</td>
</tr>
<tr>
<td>Underload</td>
<td>AUTO LED</td>
</tr>
<tr>
<td>Phase Unbalance</td>
<td>HAND, OFF, &amp; AUTO LEDS</td>
</tr>
</tbody>
</table>

Wiring Schematic*

*Standard product wiring diagram shown. As-built product wiring may vary. Product wiring diagram located on starter enclosure.